

Allen Bradley OEMAX

HMI Factory Setting:

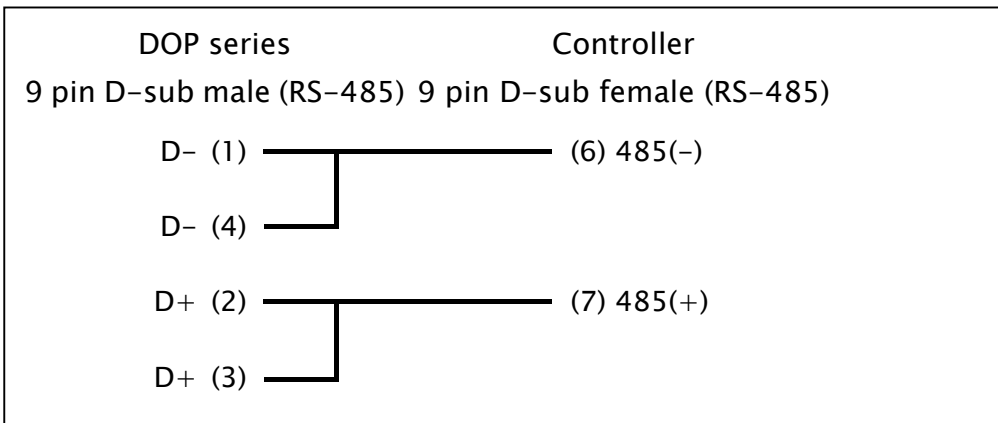
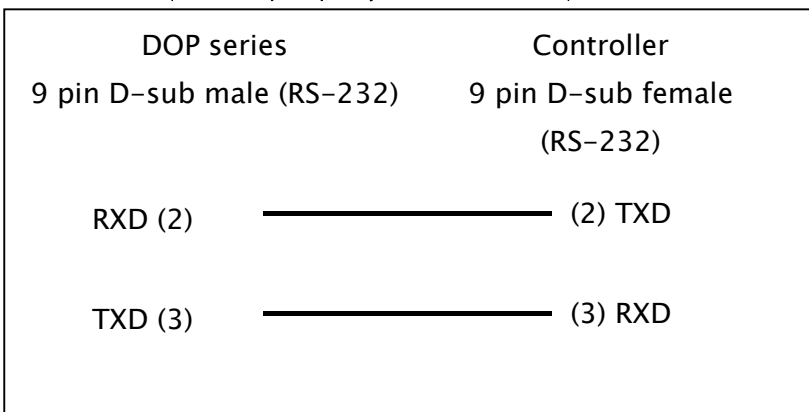
Baud Rate: 9600,8,None,1

Controller Station Number: 255

Control Area / Status Area: W0/W10

Connection

a. RS-232 (DOP-A/AE/AS, DOP-B Series)



Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n) File No. (f)			
External I/O area (R)	Rn	R0 - R127	Word	

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n) File No. (f)			
Link contact (L)	Ln	L0 - L63	Word	
Internal contact (M)	Mn	M0 - M127	Word	
Keep contact (K)	Kn	K0 - K127	Word	
Special contact(F)	Fn	F0 - F15	Word	
Timer/Counter Set Value(SV)	SVn	SV0 - SV255	Word	
Timer/Counter Preset Value(PV)	PVn	PV0 - PV255	Word	
Data register(W)	Wn	W0 - W5119	Word	
Special Register(SR)	SRn	SR0 - SR511	Word	

b. Contacts

Type	Format	Read/Write Range	Note
	Word No. (n) Bit No. (b) File No. (f)		
External I/O area (R)	Rn.b	R0.0 - R127.15	
Link contact (L)	Ln.b	L0.0 - L63.15	
Internal contact (M)	Mn.b	M0.0 - M127.15	
Keep contact (K)	Kn.b	K0.0 - K127.15	
Special contact(F)	Fn.b	F0.0 - F127.15	
Timer/Counter (TC)	TCn	TC0 - TC255	

