

M2i Master

HMI Factory Setting

Baud rate: 38400, 8, None, 1

Controller Station Number: 1

Control Area / Status Area: SB0 / SB10

Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Word Address	SBn	SB0000 – SBFFFF	Word	Hexadecimal

b. Contacts

Type	Format	Read/Write Range	Note
	Word No. (n) Bit No. (b)		
Bit Address	SBn.b	SB0000.0 – SBFFFF.F	Hexadecimal