



FEATURES

- High efficiency : 91.0% @ 3.3V/20A
- Size:
 - Without heat spreader
 - 33.0mm*22.8mm*9.5mm(1.30"*0.90"*0.37")
 - With heat spreader
 - 33.0mm*22.8mm*12.7mm(1.30"*0.90"*0.50")
- Industry standard pin out and footprint
- Fixed frequency operation
- Input UVLO
- Hiccup output over current protection (OCP)
- Hiccup output over voltage protection (OVP)
- Auto recovery OTP
- Monotonic startup into normal and pre-biased loads
- 1500V isolation and basic insulation
- No minimum load required
- ISO 9001, TL 9000, ISO 14001, QS9000, OHSAS18001 certified manufacturing facility
- UL/cUL 60950-1 (US & Canada) recognized

Delphi Series V48SC, Sixteenth Brick Family

DC/DC Power Modules:

36~75V in, 3.3V/20A out, 66W

The Delphi Module V48SC3R320, sixteenth brick, 36~75V input, single output, isolated DC/DC converter is the latest offering from a world leader in power system and technology and manufacturing — Delta Electronics, Inc. This product provides up to 66 watts of power in an industry standard footprint and pin out. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions. The V48SC3R320 offers more than 91.0% high efficiency at 20A load.

OPTIONS

- Positive ON/OFF logic
- SMD PIN
- Through hole with heat spreader

APPLICATIONS

- Telecom / Datacom
- Wireless Networks
- Optical Network Equipment
- Server and Data Storage
- Industrial / Testing Equipment

TECHNICAL SPECIFICATIONS

PARAMETER	NOTES and CONDITIONS	V48SC3R320			
		Min.	Typ.	Max.	Units
ABSOLUTE MAXIMUM RATINGS					
Input Voltage					
Continuous				80	Vdc
Transient	100ms			100	Vdc
Operating Ambient Temperature		-40		85	°C
Storage Temperature		-55		125	°C
Input/Output Isolation Voltage				1500	Vdc
INPUT CHARACTERISTICS					
Operating Input Voltage		36	48	75	Vdc
Input Under-Voltage Lockout					
Turn-On Voltage Threshold		32.0	34.0	36.0	Vdc
Turn-Off Voltage Threshold		30.0	32.0	34.0	Vdc
Lockout Hysteresis Voltage		1	2	3	Vdc
Maximum Input Current	Full Load, 36Vin			2.2	A
No-Load Input Current	Vin=48V, Io=0A		50		mA
Off Converter Input Current	Vin=48V, Io=0A		5		mA
Inrush Current (I2t)				1	A2s
Input Reflected-Ripple Current	P-P thru 12µH inductor, 5Hz to 20MHz		20		mA
Input Voltage Ripple Rejection	120 Hz		-50		dB
OUTPUT CHARACTERISTICS					
Output Voltage Set Point	Vin=48V, Io=0, Tc=25°C	3.25	3.30	3.35	Vdc
Output Voltage Regulation					
Load Regulation	Vin=48V, Io=Io min to Io max			±10	mV
Line Regulation	Vin=36V to 75V, Io=Io min			±10	mV
Temperature Regulation	Vin=48V, Tc= min to max case temperature			±33	mV
Total Output Voltage Range	over sample load, line and temperature	3.20		3.40	Vdc
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth				
Peak-to-Peak	Full Load, 1µF ceramic, 10µF tantalum		50		mV
RMS	Full Load, 1µF ceramic, 10µF tantalum		15		mV
Operating Output Current Range		0		20	A
Output DC Current-Limit Inception	Output Voltage 10% Low	22		30	A
DYNAMIC CHARACTERISTICS					
Output Voltage Current Transient	48V, 10µF Tan & 1µF Ceramic load cap, 0.1A/µs				
Positive Step Change in Output Current	50% Io,max to 75%		100		mV
Negative Step Change in Output Current	75% Io,max to 50%		100		mV
Settling Time (within 1% Vout nominal)			100		µs
Turn-On Transient					
Start-Up Time, From On/Off Control			20		ms
Start-Up Time, From Input			20		ms
Maximum Output Capacitance				10000	µF
EFFICIENCY					
100% Load	Vin=48V		91.0		%
60% Load	Vin=48V		91.5		%
ISOLATION CHARACTERISTICS					
Input to Output				1500	Vdc
Isolation Resistance		10			MΩ
Isolation Capacitance			1000		pF
FEATURE CHARACTERISTICS					
Switching Frequency		420	465	510	kHz
ON/OFF Control, Negative Remote On/Off logic					
Logic Low (Module On)		0		0.8	V
Logic High (Module Off)		3.5		10	V
ON/OFF Current (for both remote on/off logic)	Ion/off at Von/off=0.0V				mA
Leakage Current (for both remote on/off logic)	Logic High, Von/off=10V				µA
Output Voltage Trim Range		-20		10	%
Output Voltage Remote Sense Range				10	%
Output Over-Voltage Protection	Over full temp range; % of nominal Vout	115		150	%
GENERAL SPECIFICATIONS					
MTBF	Io=80% of Io max; Tc=25°C; Airflow=300LFM, Issue 3		13.77		M hours
Weight	Without heat spreader		15.0		grams
Weight	With heat spreader		21.0		grams
Over-Temperature Shutdown (Without heat spreader)	Refer to Figure 18 for Hot spot 1 location (48Vin, 80% Io, 200LFM, Airflow from Vin- to Vin+)		127		°C
Over-Temperature Shutdown (With heat spreader)	Refer to Figure 20 for Hot spot 2 location (48Vin, 80% Io, 200LFM, Airflow from Vin- to Vin+)		120		°C
Over-Temperature Shutdown (NTC resistor)	Refer to Figure 18 for NTC resistor location		125		°C

Note: Please attach thermocouple on NTC resistor to test OTP function, the hot spots' temperature is just for reference.

(TA=25°C, Natural convection, Vin=48Vdc, nominal Vout unless otherwise noted;

ELECTRICAL CHARACTERISTICS CURVES

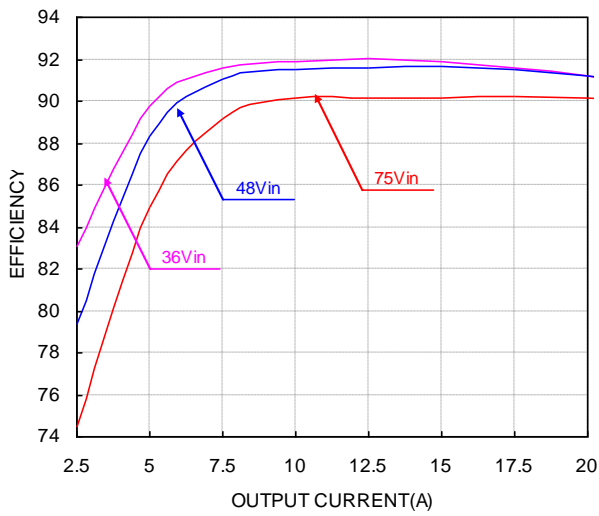


Figure 1: Efficiency vs. load current for 36V, 48V, and 75V input voltage at 25°C.

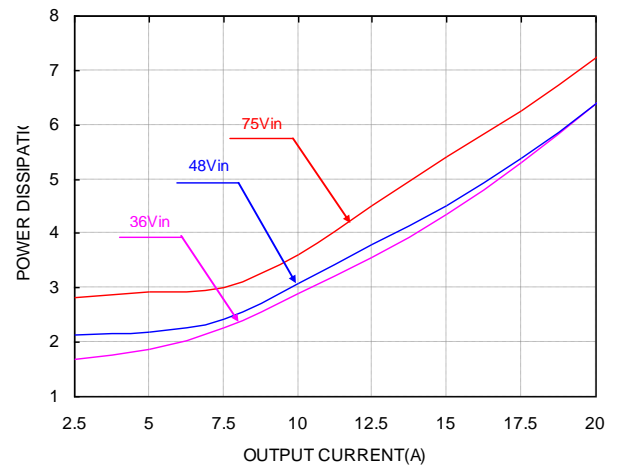


Figure 2: Power dissipation vs. load current for 36V, 48V, and 75V input voltage at 25°C.

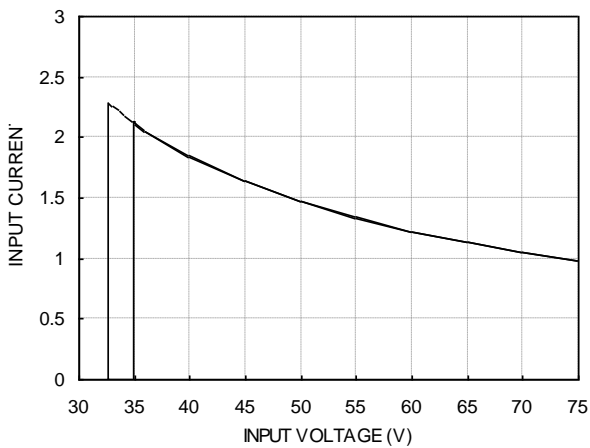


Figure 3: full load input characteristics at room temperature.

ELECTRICAL CHARACTERISTICS CURVES

For Negative Remote On/Off Logic

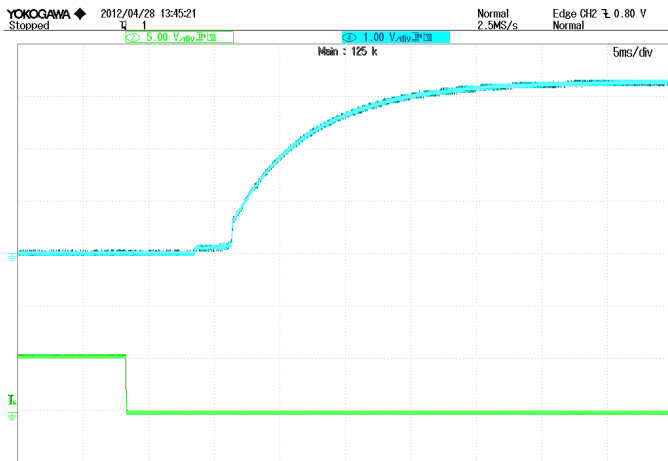


Figure 4: Turn-on transient at zero load current (5ms/div).
Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div.

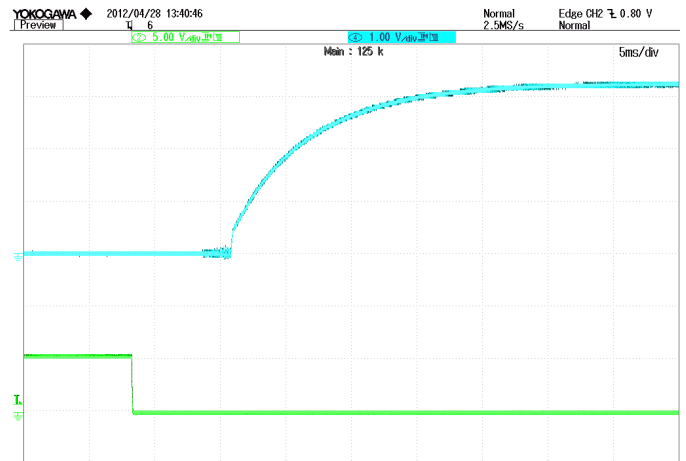


Figure 5: Turn-on transient at full load current (5ms/div).
Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div.

For Input Voltage Start up

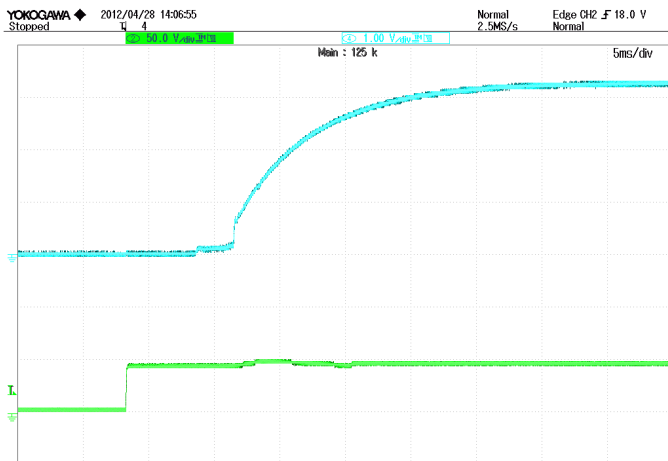


Figure 6: Turn-on transient at zero load current (5 ms/div).
Top Trace: Vout; 1V/div; Bottom Trace: input voltage: 50V/div.

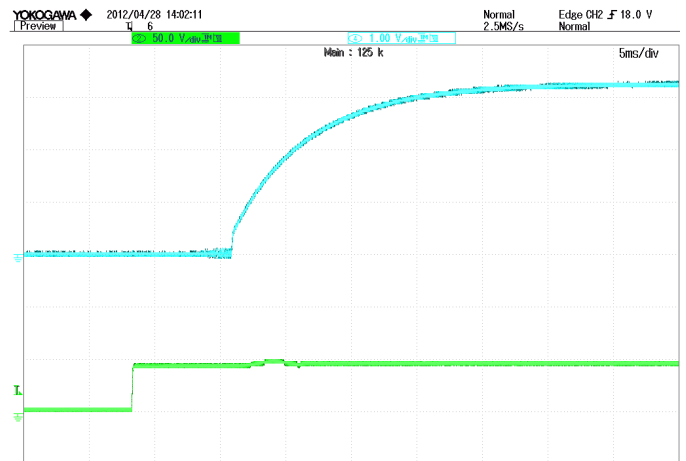


Figure 7: Turn-on transient at full load current (5 ms/div).
Top Trace: Vout; 1V/div; Bottom Trace: input voltage: 50V/div.

ELECTRICAL CHARACTERISTICS CURVES

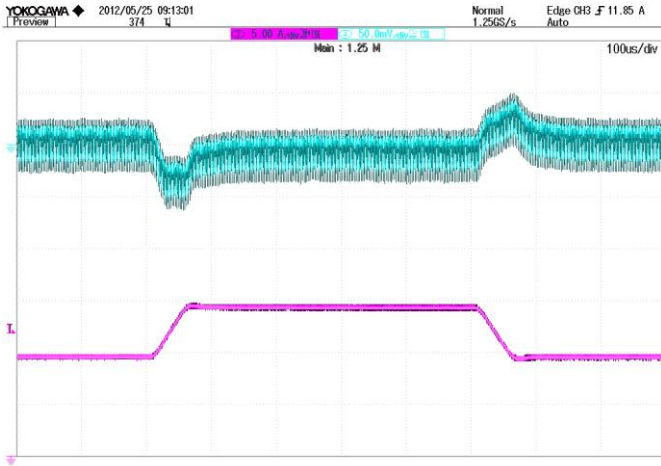


Figure 8: Output voltage response to step-change in load current (50%-75%-50% of full load; $di/dt = 0.1A/\mu s$). Load cap: $10\mu F$, tantalum capacitor and $1\mu F$ ceramic capacitor. Top Trace: V_{out} ; $50mV/div$; Bottom Trace: output current: $5A/div$, Time: $100\mu s/div$

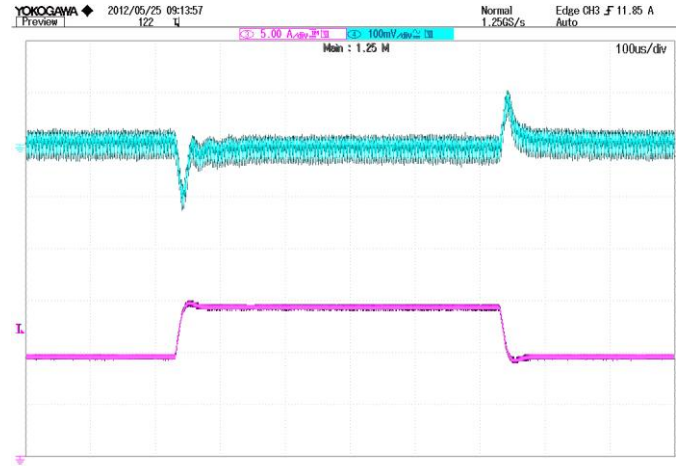


Figure 9: Output voltage response to step-change in load current (50%-75%-50% of full load; $di/dt = 2.5A/\mu s$). Load cap: $10\mu F$, tantalum capacitor and $1\mu F$ ceramic capacitor. Top Trace: V_{out} ; $100mV/div$; Bottom Trace: output current: $5A/div$, Time: $100\mu s/div$

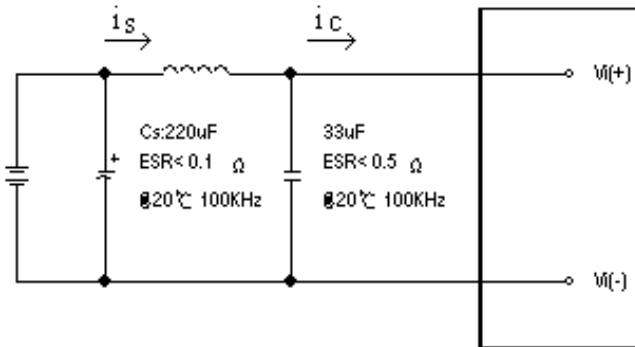


Figure 10: Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

Note: Measured input reflected-ripple current with a simulated source Inductance (L_{TEST}) of $12\mu H$. Capacitor C_s offset possible battery impedance. Measure current as shown above.

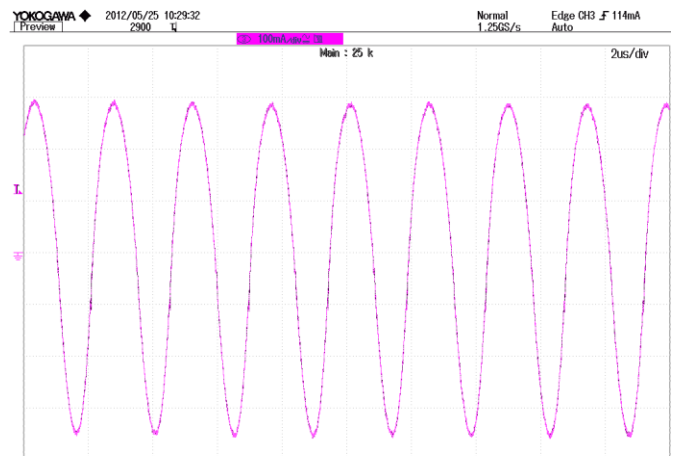


Figure 11: Input Terminal Ripple Current, i_c , at max output current and nominal input voltage with $12\mu H$ source impedance and $33\mu F$ electrolytic capacitor ($100mA/div$, $2\mu s/div$).

ELECTRICAL CHARACTERISTICS CURVES

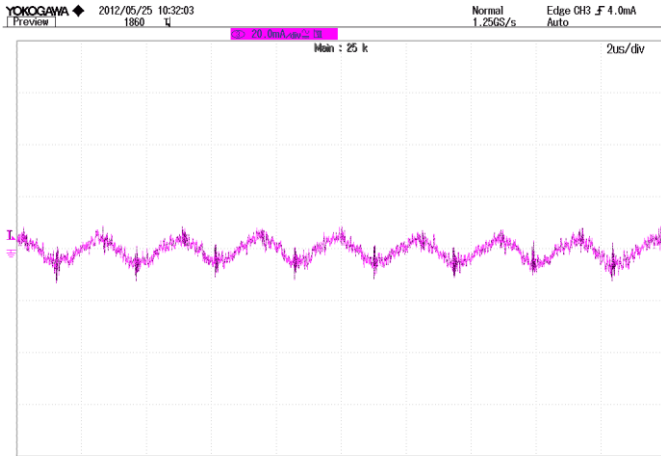


Figure 12: Input reflected ripple current, i_s , through a $12\mu\text{H}$ source inductor at nominal input voltage and max load current (20 mA/div, 2µs/div).

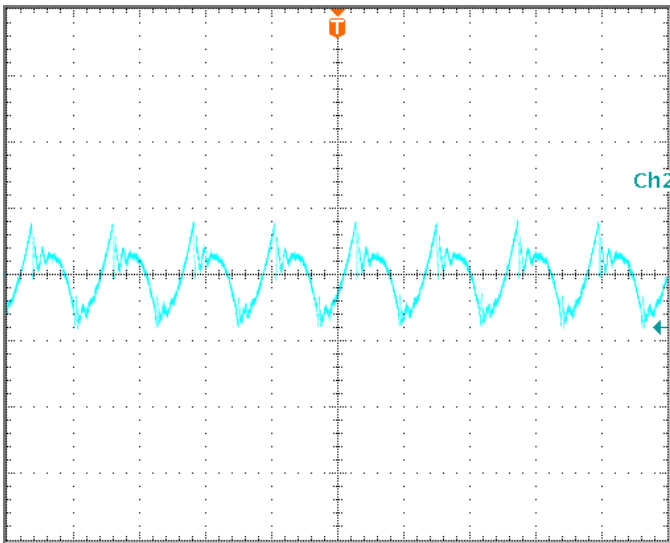


Figure 14: Output voltage ripple at nominal input voltage and max load current (20 mV/div, 2µs/div)
Load capacitance: $1\mu\text{F}$ ceramic capacitor and $10\mu\text{F}$ tantalum capacitor. Bandwidth: 20 MHz.

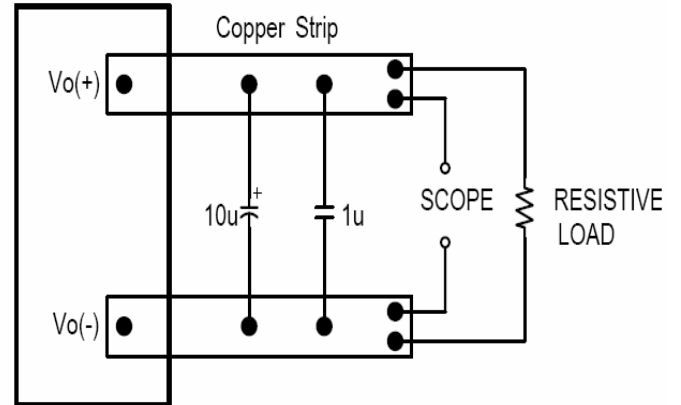


Figure 13: Output voltage noise and ripple measurement test setup.

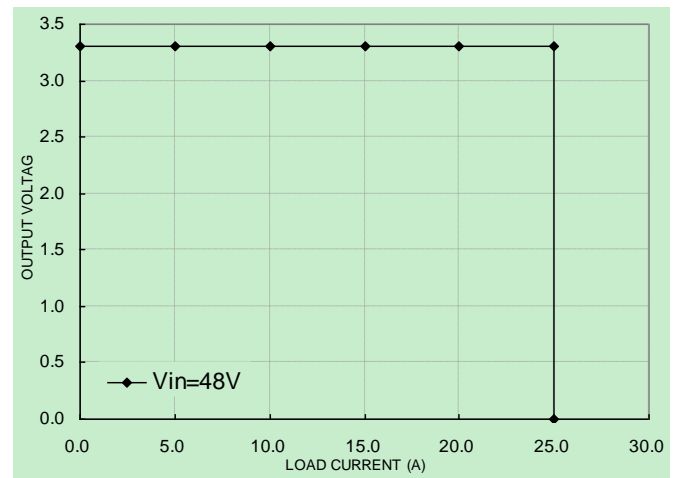


Figure 15: Output voltage vs. load current showing typical current limit curves and converter shutdown points.

DESIGN CONSIDERATIONS

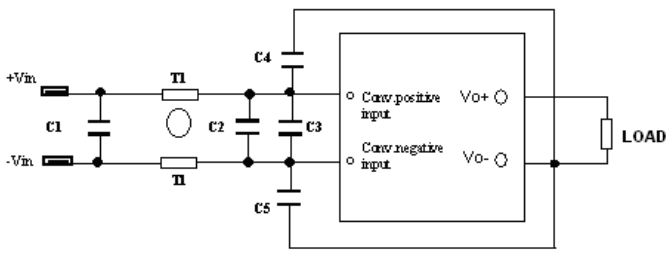
Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few μH , we advise $100\mu\text{F}$ electrolytic capacitor (ESR < 0.7Ω at 100 kHz) mounted close to the input of the module to improve the stability.

Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Below is the reference design for an input filter tested with V48SC3R320 to meet class A in CISPR 22.

Schematic and Components List



EMI test schematic

C1= 3.3uF/100 V

C2= 47uF/100 V

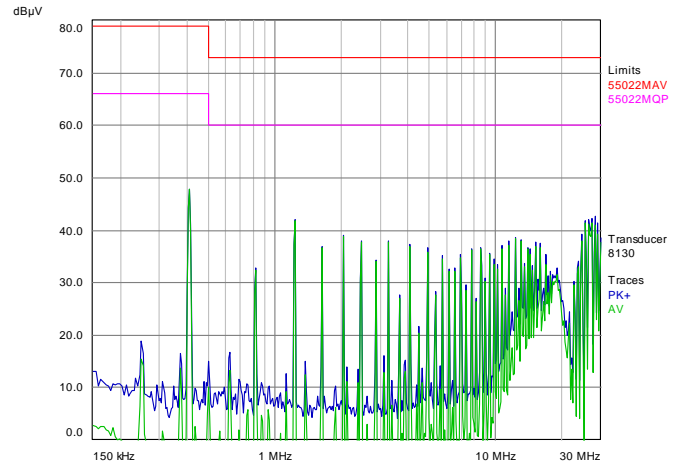
C3= 47uF/100 V

C4=C5=1nF/250Volt

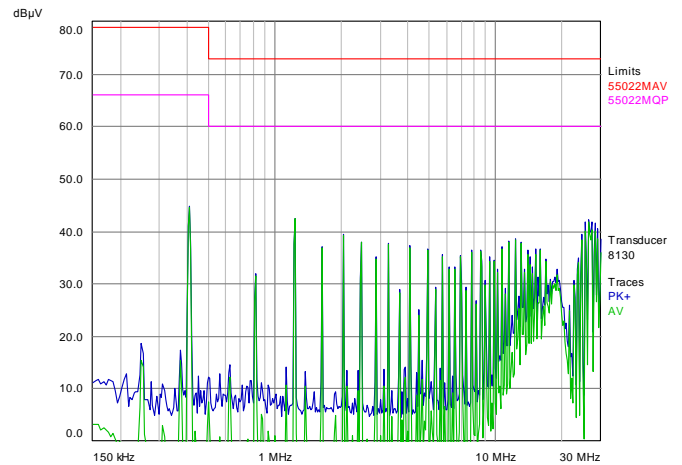
T1=1mH, common choke , type P53910(Pulse)

Test Result:

At $T = +25^\circ\text{C}$, $V_{in} = 48 \text{ V}$ and full load
Green line is quasi peak mode;
Blue line is average mode.



EMI test positive line



EMI test negative line

Safety Considerations

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1, CSA C22.2 NO. 60950-1 2nd and IEC 60950-1 2nd : 2005 and EN 60950-1 2nd: 2006+A11+A1: 2010, if the system in which the power module is to be used must meet safety agency requirements.

Basic insulation based on 75 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a normal-blow fuse with 20A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

Soldering and Cleaning Considerations

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

FEATURES DESCRIPTIONS

Over-Current Protection

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will shut down, and will try to restart after shutdown(hiccup mode). If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

Over-Voltage Protection

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the protection circuit will constrain the max duty cycle to limit the output voltage, if the output voltage continuously increases the modules will shut down, and then restart after a hiccup-time (hiccup mode).

Over-Temperature Protection

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down. The module will restart after the temperature is within specification.

Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi (-) terminal. The switch can be an open collector or open drain. For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi (-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

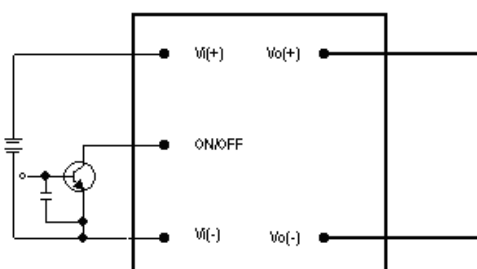


Figure 16: Remote on/off implementation

Output Voltage Adjustment (TRIM)

To increase or decrease the output voltage set point, connect an external resistor between the TRIM pin and either the SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.

For trim down, the external resistor value required to obtain a percentage of output voltage change $\Delta\%$ is defined as:

$$R_{trim-down} = \left[\frac{511}{\Delta} - 10.22 \right] (K\Omega)$$

Ex. When Trim-down -20% ($3.30V \times 0.8 = 2.64V$)

$$R_{trim-down} = \left[\frac{511}{20} - 10.22 \right] (K\Omega) = 15.33(K\Omega)$$

For trim up, the external resistor value required to obtain a percentage output voltage change $\Delta\%$ is defined as:

$$R_{trim-up} = \frac{5.11V_o (100 + \Delta)}{1.225\Delta} - \frac{511}{\Delta} - 10.22 (K\Omega)$$

Ex. When Trim-up +10% ($3.3V \times 1.1 = 3.63V$)

$$R_{trim-up} = \frac{5.11 \times 3.3 \times (100 + 10)}{1.225 \times 10} - \frac{511}{10} - 10.22 = 90.1 (K\Omega)$$

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increases the power output of the module with the same output current.

Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.

THERMAL CONSIDERATIONS

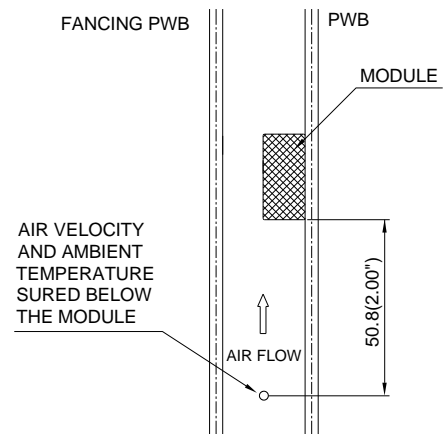
Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

Thermal Testing Setup

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").



Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inches)

Figure 17: Wind tunnel test setup

Thermal Derating

Heat can be removed by increasing airflow over the module. To enhance system reliability, the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.

**THERMAL CURVES
(WITHOUT HEAT SPREADER)**

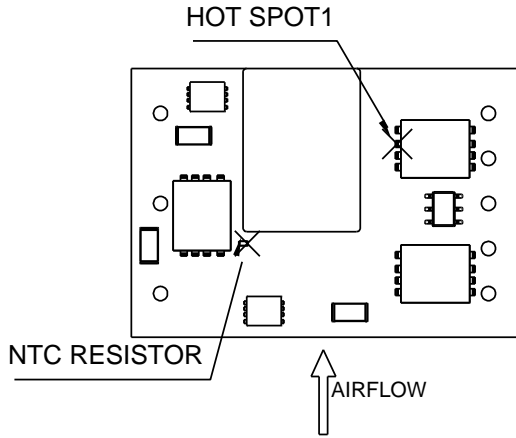


Figure 18: * Hot spot 1 & NTC resistor temperature measured points. The allowed maximum hot spot 1 temperature is defined at 117°C.

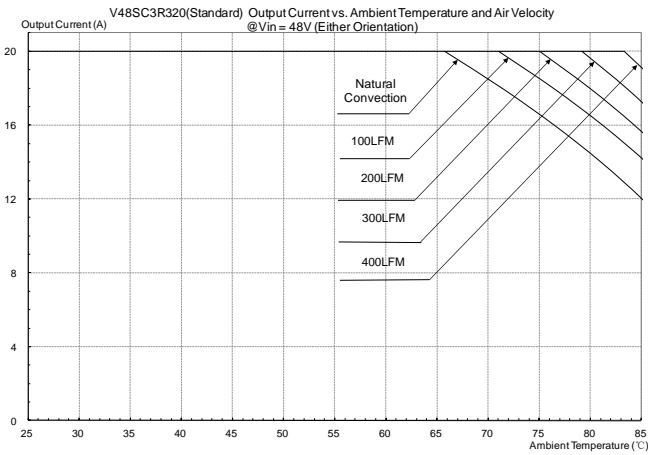


Figure 19: Output current vs. ambient temperature and air velocity @Vin=48V(Either Orientation, airflow from Vin- to Vin+, without heat spreader)

**THERMAL CURVES
(WITH HEAT SPREADER)**

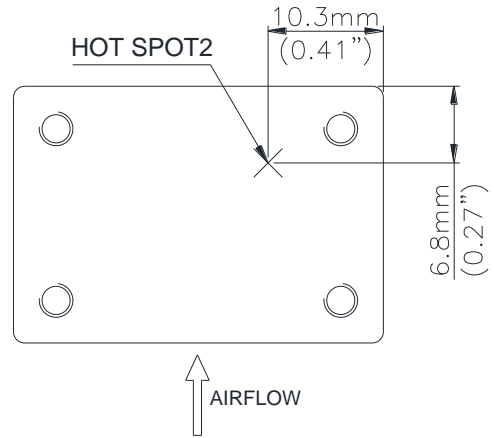


Figure 20: * Hot spot 2 temperature measured point. The allowed maximum hot spot 2 temperature is defined at 110°C

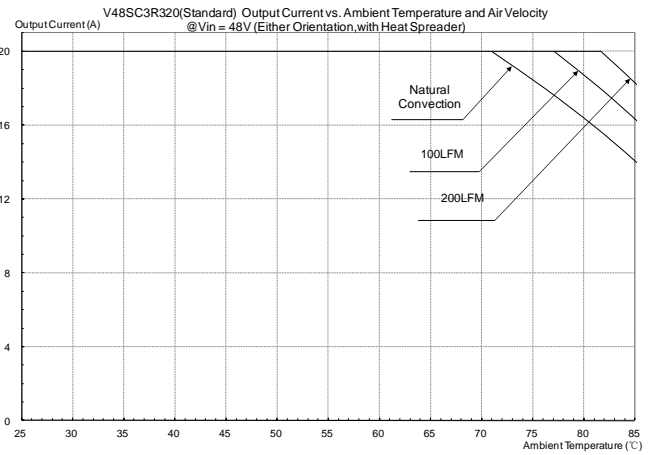
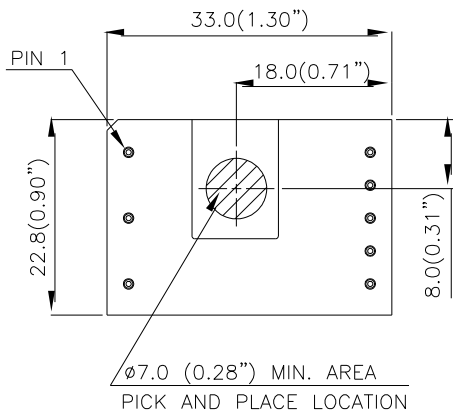
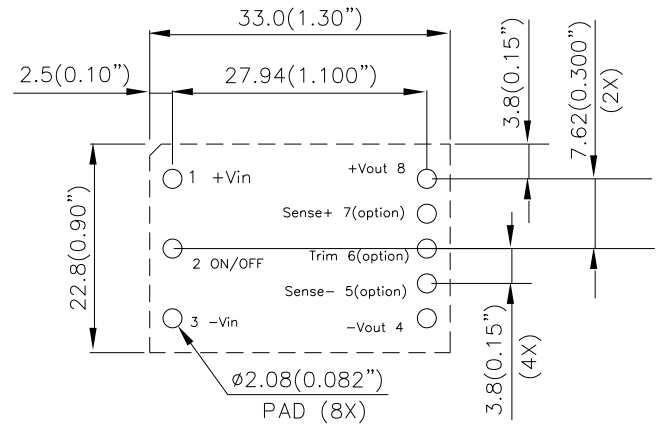


Figure 21: Output current vs. ambient temperature and air velocity @Vin=48V(Either Orientation, airflow from Vin- to Vin+, with heat spreader)

PICK AND PLACE LOCATION



RECOMMENDED PAD LAYOUT (SMD)

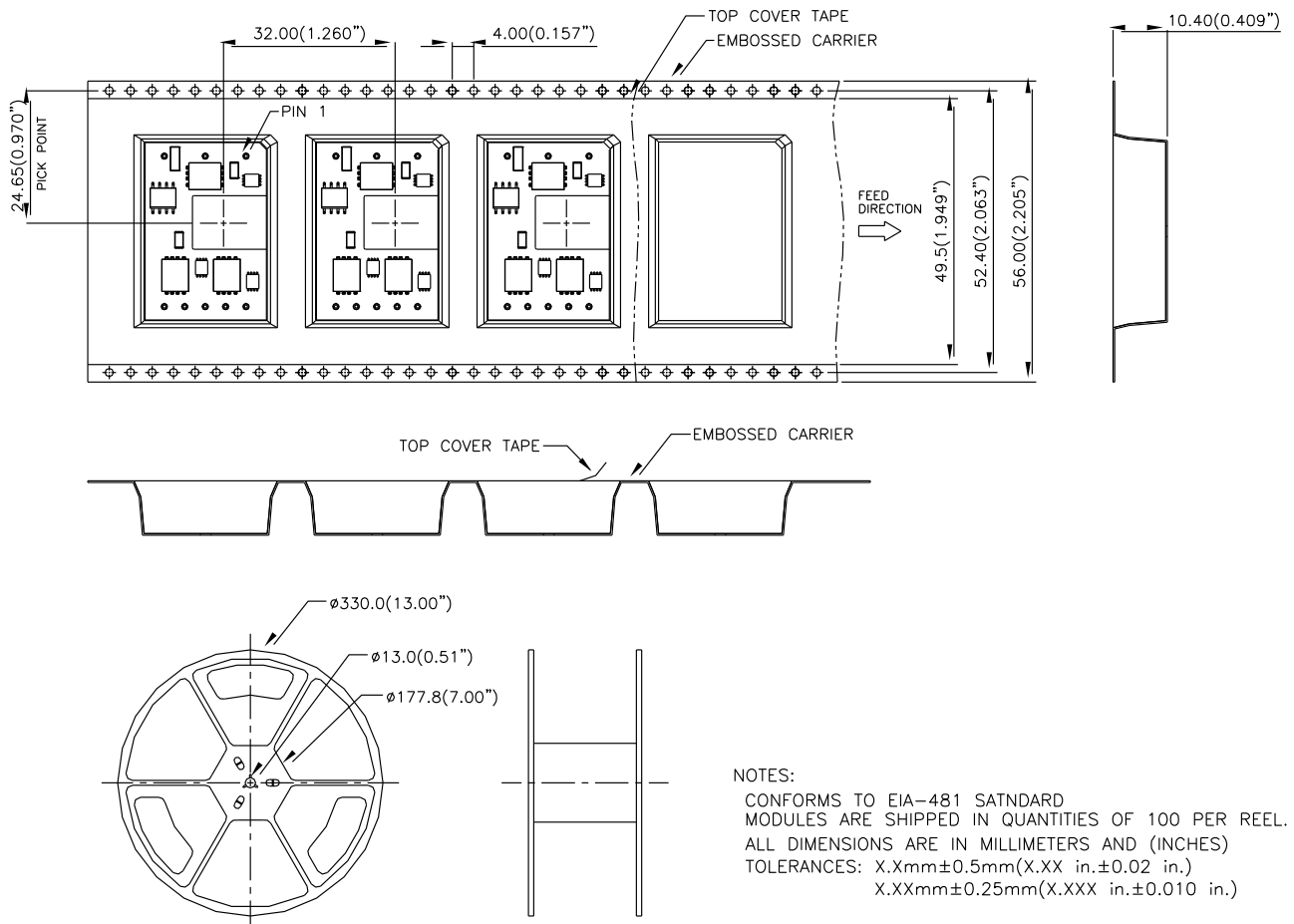


RECOMENDED P.W.B. PAD LAYOUT

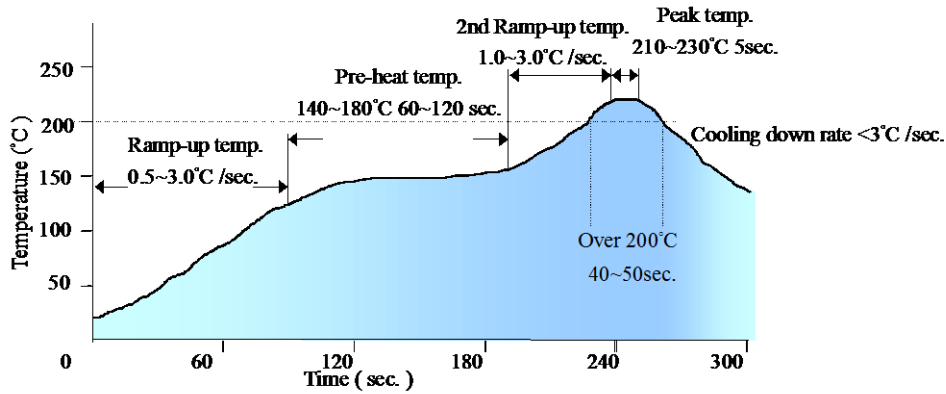
NOTES:
 ALL DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
 TOLERANCES: X.Xmm \pm 0.5mm(X.XX in. \pm 0.02 in.)
 X.XXmm \pm 0.25mm(X.XXX in. \pm 0.010 in.)

NOTES:
 DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
 TOLERANCES: X.Xmm \pm 0.5mm(X.XX in. \pm 0.02 in.)
 X.XXmm \pm 0.25mm(X.XXX in. \pm 0.010 in.)

SURFACE-MOUNT TAPE & REEL

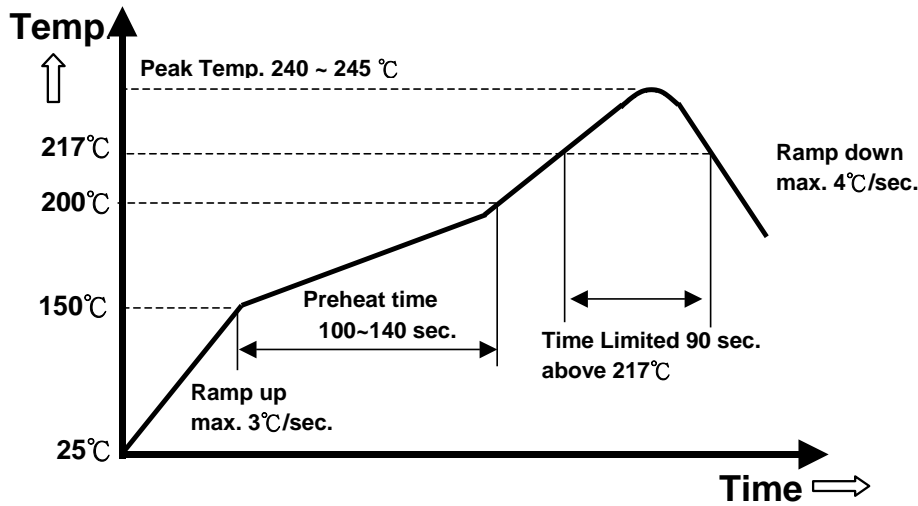


LEADED (Sn/Pb) PROCESS RECOMMEND TEMP. PROFILE (for SMD models)



Note: The temperature refers to the pin of V48SC, measured on the +Vout pin joint.

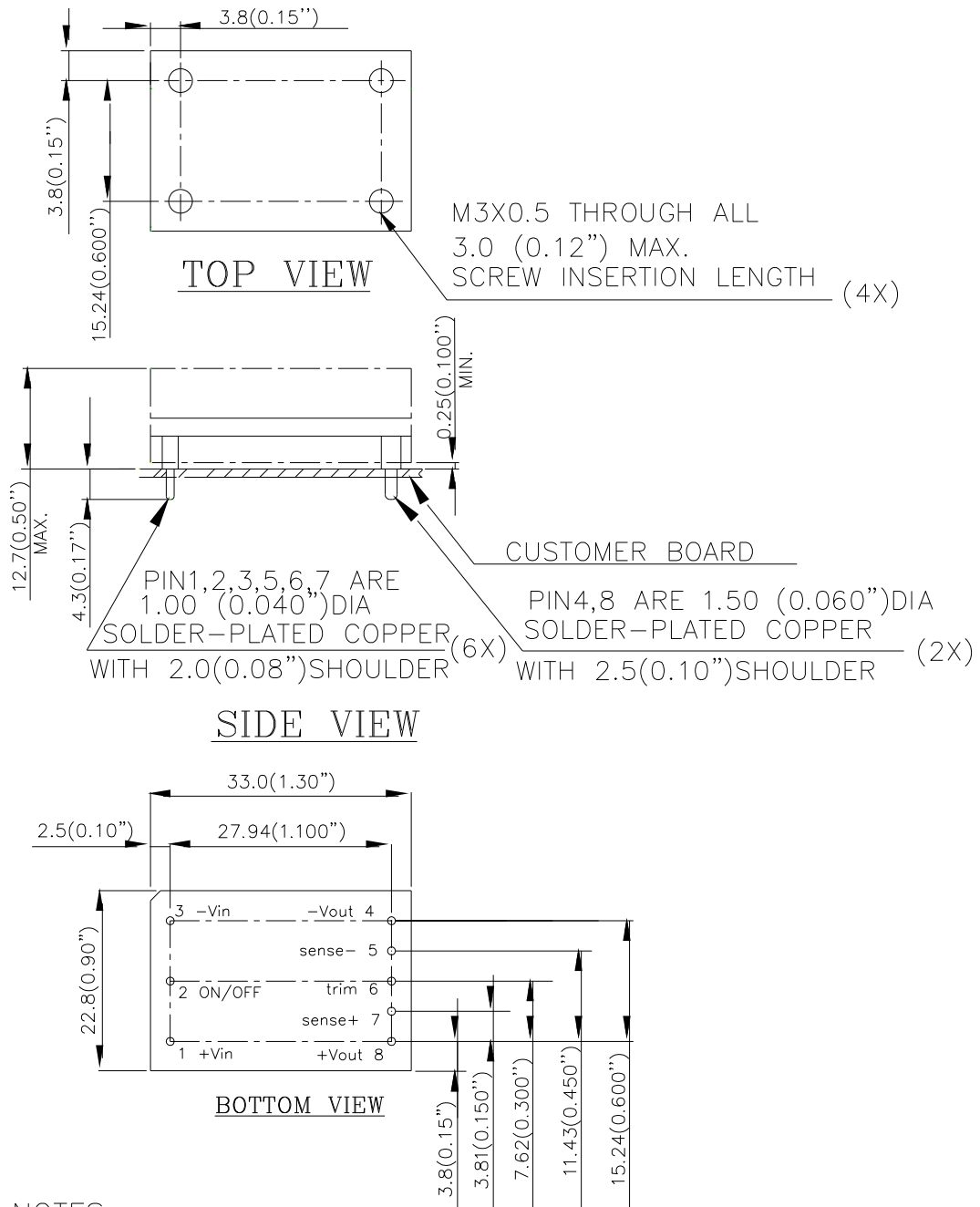
LEAD FREE (SAC) PROCESS RECOMMEND TEMP. PROFILE (for SMD models)



Note: The temperature refers to the pin of V48SC, measured on the +Vout pin joint.

MECHANICAL DRAWING (WITH HEAT SPREADER)

For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.

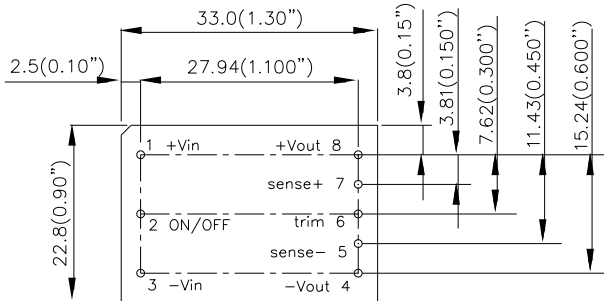


NOTES:
DIMENSIONS ARE IN MILLIMETERS AND (INCHES)
TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)
X.XXmm±0.25mm(X.XXX in.±0.010 in.)

Note: All pins are copper with matte Tin(Pb free) plated over Nickel under plating.

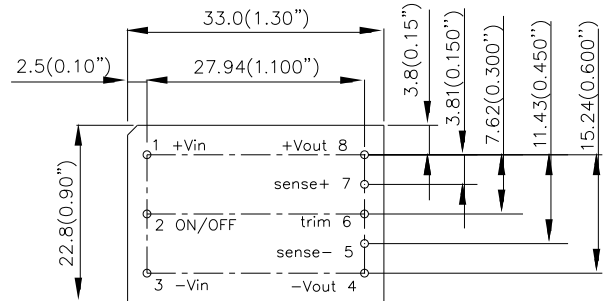
MECHANICAL DRAWING (WITHOUT HEAT SPREADER)

Surface-mount module

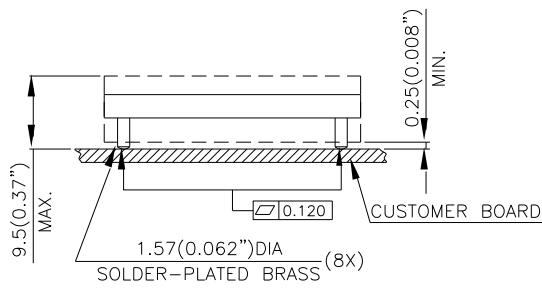


TOP VIEW

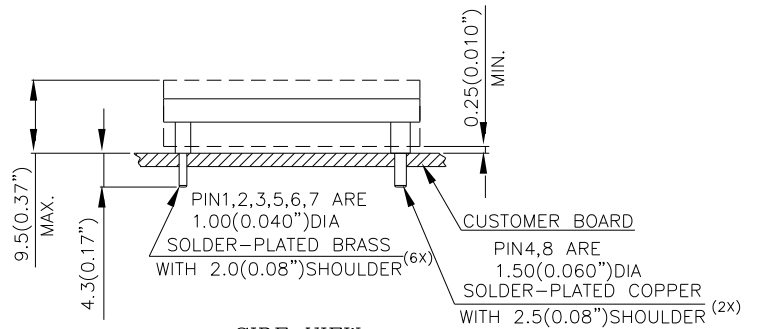
Through-hole module



TOP VIEW



SIDE VIEW



SIDE VIEW

NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES)

TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)

X.XXmm±0.25mm(X.XXX in.±0.010 in.)

Note: All pins are copper alloy with matte Tin(Pb free) plated over Nickel under plating.



PART NUMBERING SYSTEM

V	48	S	C	3R3	20	N	N	F	A
Form Factor	Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	ON/OFF Logic	Pin Length		Option Code
V - Sixteenth Brick	48- 36V~75V	S - Single	C- Series Number	3R3- 3.3V	20- 20A	N - Negative	N - 0.145" R - 0.170" M - SMD pin	F - RoHS 6/6 (Lead Free) Space - RoHS5/6	A - Standard Function H- With Heatspreader

MODEL LIST

MODEL NAME	INPUT		OUTPUT		EFF @ 100% LOAD
V48SC3R320NNFA	36V~75V	2.2A	3.3V	20A	91.0%

Default remote on/off logic is negative and pin length is 0.170"

*For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office.
For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.*

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